

Work Order ID 147760

June 13, 2016 12:39:35 PM

147760

Ship July 8th

Page 1

Item ID: D350-607-415

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: AS350/AS355 Quick Release Basket Heavy Duty Lid Conversion, Short

Start Date: 6/13/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/27/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: SJADate: 6/13/16 Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D350-607-3	D

100

DAS
6
9-89

0.00

JUN 24 2016

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D350-607-415 CHG003

DAS
27
9-89

JUN 27 2016

104

0.00

104

Small Fab

Memo

0.00

Small Fab

Assemble lid as per dwg D4032 sheet 3 of 3, section C-C, view F-F.

1 x of all 16/06/2016

106

QC5- Inspect part completeness to step on W/O

0.00

106

QC

Memo

0.00

Quality Control

DAS
38
9-89

JUN 24 2016

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
		OTHER : ☐							

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Item ID: D350-607-415

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: AS350/AS355 Quick Release Basket Heavy Duty Lid Conversion, Short

Start Date: 6/13/2016 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 6/27/2016 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS

26

9-89

JUN 27 2016

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS

27

9-89

JUN 27 2016

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP DD350-607-415

Location:

PPP rev: Fg 40

DAS

28

9-89

DAS

27

9-89

JUN 27 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER : _____							

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Item ID: D350-607-415 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: AS350/AS355 Quick Release Basket Heavy Duty Lid Conversion, Short
Start Date: 6/13/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 6/27/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

16/6/27 *[Signature]*

36 6/27/16

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
								Completed By	
				Lead hand / Supervisor Approval Verification					
				QC / QA Coordinator Approval					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

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Page 1

Work Order ID: 147760

147760

Parent Item: D350-607-415

D350-607-415

Parent Item Name: AS350/AS355 Quick Release Basket Heavy Duty Lid Conversion, Short

Start Date: 6/13/2016

Required Date: 6/27/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV: A NEW ISSUE JLM 10-04-15 VERIFIED BY:DD IPP Rev:B
as per ecn 10-552 DD 10.04.19 verified by:EC IPP REV:C 10.087.26
part list chg per ECN 10-596 DD verf:EC IPP REV:D 14.02.03 D350-607-3
REV.D DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-16A		Purchased	No			104	Each	104.0000	2	2			
AN3-16A									**				DAS 6 9-89
Bolt													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				45					
				117441				45					
				ST348				59					
				M133790				9					
				M134943				50					DAS 6 9-89
AN5-17A		Purchased	No			104	Each	143.0000	2	2			
AN5-17A									**				
Bolt													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				29					
				117872				29					
				over003				75					
				m134762				75					
				ST337				39					
				m134606				39					
D2530		Manufactured	No			104	Each	2.0000	1	1			
D2530									**				DAS 6 9-89
Handle Weldment													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST379				2					
				144234				2					

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Work Order ID: 147760

147760

Parent Item: D350-607-415

D350-607-415

Parent Item Name: AS350/AS355 Quick Release Basket Heavy Duty Lid Conversion, Short

Start Date: 6/13/2016

Required Date: 6/27/2016

Start Qty: 1.00

Required Qty: 1.00

D2535 Manufactured No 104 Each 79.0000 2 2

D2535

Spring

Location	Loc Qty	Loc Code
ST008	54	
139657	4	
143808	25	
144488	25	
ST012a	25	
146275	25	

DAS
6
9-89

D2537 Manufactured No 104 Each 37.0000 2 2

D2537

Bushing

Location	Loc Qty	Loc Code
ST008	37	
141583	37	

DAS
6
9-89

MS21042L3 Purchased No 104 Each 1,768.000 2 2

MS21042L3

Nut

Location	Loc Qty	Loc Code
FP001	44	
m133790	44	
GA	269	
m133790	3	
m134360	266	
OVER007	600	
m134754	600	
ST303	855	
m134039	12	
m134634	43	
m134943	800	

DAS
6
9-89

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Work Order ID: 147760

147760

Parent Item: D350-607-415

D350-607-415

Parent Item Name: AS350/AS355 Quick Release Basket Heavy Duty Lid Conversion, Short

Start Date: 6/13/2016

Required Date: 6/27/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

104

Each

573.0000

2

2

MS21042L5

Nut

Location

Loc Qty

Loc Code

DAS

GA

95

6

m127813

95

9-89

OVER007

250

m134509

100

m134955

150

ST303

228

m134055

6

m134676

22

m134762

200

2

NAS1149F0563P

Purchased

No

104

Each

254.0000

2

2

NAS1149F0563P

Washer

Location

Loc Qty

Loc Code

ST261

54

m133515

54

ST262

200

m134852

200

1

1

D4086-220

Manufactured

No

110

Each

8.0000

D4086-220

Placard

Location

Loc Qty

Loc Code

ST078

8

135395

8

DAS

27

9-89

DAS DAS

6 28

9-89 9-89

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Work Order ID: 147760

147760

Parent Item: D350-607-415

D350-607-415

Parent Item Name: AS350/AS355 Quick Release Basket Heavy Duty Lid Conversion, Short

Start Date: 6/13/2016

Required Date: 6/27/2016

Start Qty: 1.00

Required Qty: 1.00

D4086-232

Manufactured No

110

Each

8.0000

1

1

**

DAS
28
6 9-89

D4086-232

Placard, Max Load

DAS
27
9-89

Location

Loc Qty

Loc Code

ST078

8

138955

8

D4917-320

Manufactured No

110

Each

13.0000

1

1

**

DAS
28
6 9-89

D4917-320

Placard, Max Load

DAS
27
9-89

Location

Loc Qty

Loc Code

ST137

13

127309

2

138529

11

D4917-332

Manufactured No

110

Each

6.0000

1

1

**

DAS
28
6 9-89

D4917-332

Placard, Max Load

DAS
27
9-89

Location

Loc Qty

Loc Code

ST137

6

141698

6

D4018-041

Manufactured No

104

Each

0.0000

1

1

**

B147764 DAS
28
6 9-89

D4018-041

Short Basket Lid Assembly (350)

D3917-3

Manufactured No

110

Each

62.0000

6

6

**

DAS
28
6 9-89

D3917-3

Washer

DAS
27
9-89

Location

Loc Qty

Loc Code

ST058

62

144664

62

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Work Order ID: 147760

147760

Parent Item: D350-607-415

D350-607-415

Parent Item Name: AS350/AS355 Quick Release Basket Heavy Duty Lid Conversion, Short

Start Date: 6/13/2016

Required Date: 6/27/2016

Start Qty: 1.00

Required Qty: 1.00

D3953-9

Manufactured No

110

Each

41.0000

1

1

D3953-9

Gas Spring Washer

**

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST062

41

147022

41

AN4-12

Purchased

No

110

Each

67.0000

3

3

AN4-12

Bolt

**

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST344

67

m133988

2

m134370

40

m134738

25

AN310-4

Purchased

No

110

Each

146.0000

3

3

AN310-4

Nut

**

DAS
28
9-89

JUN 21 2016

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

25

M127815

25

OVER007

50

M134955

50

ST331

71

M133990

4

M134180

17

M134762

50

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Page 6

Work Order ID: 147760

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Parent Item: D350-607-415

D350-607-415

Parent Item Name: AS350/AS355 Quick Release Basket Heavy Duty Lid Conversion, Short

Start Date: 6/13/2016

Required Date: 6/27/2016

Start Qty: 1.00

Required Qty: 1.00

AN310C4

Purchased

No

110

Each

90.0000

2

2

AN310C4

Nut

DAS
27
9-89

Location

Loc Qty

Loc Code

OVER007

80

M134370

30

M134762

50

ST331

10

M133990

10

110

Each

113.0000

3

3

DAS
28
9-89
DAS
6
9-89

MS24665-151

Purchased

No

MS24665-151

Cotter Pin

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

64

m128401

64

ST289

49

m134294

49

110

Each

52.0000

2

2

DAS
28
9-89
DAS
6
9-89

MS24665-300

Purchased

No

MS24665-300

COTTER PIN

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

28

118234

28

ST288

24

m134738

24

DAS
28
9-89
DAS
6
9-89
JUN 24 2016

2

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Work Order ID: 147760

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Parent Item: D350-607-415

D350-607-415

Parent Item Name: AS350/AS355 Quick Release Basket Heavy Duty Lid Conversion, Short

Start Date: 6/13/2016

Required Date: 6/27/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

110

Each

1,349.000

2

2

NAS1149C0432R

WASHER

**

13/4/52

DAS 6 DAS 28
9-89 9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

1272

m125807

427

m134676

845

ST266

77

m134073

77

NAS1149F0432P

Purchased

No

110

Each

1,768.000

6

6

NAS1149F0432P

WASHER

**

DAS 6 DAS 28
9-89 9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST260a

1000

M134955

1000

ST262

647

M134502

647

st268

121

M132677

121

6

JUN 24 2016

6.0 CONVERSION & OPTIONAL KITS PARTS LIST

QTY -413	QTY -415	QTY -417	QTY -419	QTY -431	PART NUMBER	DESCRIPTION
X					D350-607-413	HEAVY DUTY LID KIT (LONG)
	X				D350-607-415	HEAVY DUTY LID KIT (SHORT)
		X			D350-607-417	LIGHTWEIGHT LID KIT (LONG)
			X		D350-607-419	LIGHTWEIGHT LID KIT (SHORT)
				X	D350-607-431	STRUT RETROFIT KIT
1	1	1	1		D2530	HANDLE ASSEMBLY
2	2	2	2		D2535	SPRING
2	2	2	2		D2537	BUSHING
				8	D3501-1	BUSHING
				2	D3910-5	X-TUBE LUG
1					D3914-041	LONG BASKET LID ASSEMBLY
		1			D3915-041	LONG BASKET LID ASSEMBLY (LIGHTWEIGHT)
6	6	6	6		D3917-3	WASHER
1	1	1	1		D3953-9	GAS SPRING WASHER
				4	D3984-030	RUBBER EXTRUSION, X-TUBE
	1				D4018-041	SHORT BASKET LID ASSEMBLY
			1		D4019-041	SHORT BASKET LID ASSEMBLY (LIGHTWEIGHT)
1					D4086-200	PLACARD, MAX LOAD
1					D4086-210	PLACARD, MAX LOAD
		1			D4086-215	PLACARD, MAX LOAD
	1	1			D4086-220	PLACARD, MAX LOAD
	1		1		D4086-232	PLACARD, MAX LOAD
			1		D4086-243	PLACARD, MAX LOAD
				2	D4775-041	STRUT ASSEMBLY
				2	D4776-3	SKIDTUBE CLEVIS
1				1	D4917-300	PLACARD, MAX LOAD
1				1	D4917-310	PLACARD, MAX LOAD
		1		1	D4917-315	PLACARD, MAX LOAD
	1	1		1	D4917-320	PLACARD, MAX LOAD
	1		1	1	D4917-332	PLACARD, MAX LOAD
2	2				AN3-16A	BOLT
		2	2		AN3-20A	BOLT
3	3	3	3		AN4-12	BOLT (DRILLED)
				12	AN4-14A	BOLT
					AN4-22A	BOLT
				4	AN4-42A	BOLT
2	2				AN5-17A	BOLT
		2	2		AN5-21A	BOLT
				2	AN6-13A	BOLT
3	3	3	3		AN310-4	CASTELLATED NUT
2	2	2	2		AN310C4	CASTELLATED NUT
					AN970-4	WASHER
2	2	2	2		MS21042L3	NUT (OR MS21042-3)
2	2	2	2		MS21042L5	NUT (OR MS21042-5)
				16	MS21042L4	NUT (OR MS21042-4)
				2	MS21042L6	NUT (OR MS21042-6)
3	3	3	3		MS24665-151	COTTER PIN
2	2	2	2		MS24665-300	COTTER PIN
2	2	2	2		NAS1149C0432R	WASHER
6	6	6	6	24	NAS1149F0432P	WASHER
2	2	2	2		NAS1149F0563P	WASHER
				4	NAS1149F0663P	WASHER

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Revision: D
 Date: 14.01.02

Work Order ID 147760

147760

Ship July 8th

June 13, 2016 12:39:35 PM

Item ID: D350-607-415

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: AS350/AS355 Quick Release Basket Heavy Duty Lid Conversion, Short

Start Date: 6/13/2016 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 6/27/2016 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: SW Date: 6/13/16 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-607-3	D								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D350-607-415 CHG003								
104		0.00							
104									
Small Fab	Memo	0.00							
Small Fab	Assemble lid as per dwg D4032 sheet 3 of 3, section C-C, view F-F.								
106	QC5- Inspect part completeness to step on W/O	0.00							
106									
QC	Memo	0.00							
Quality Control									

DAS
21
9-89

JUN 24 2016